

TECHNYL ® A 246M

Description

Unreinforced and modified polyamide 66 , with improved impact resistance, heat stabilized, for injection moulding .

Applications

TECHNYL A 246M offers an excellent notched impact resistance at low temperature make it suitable for :

- sports and leisure applications, for shoe soles, ski components, ski and surf bindings,
- toy applications, such as, the bumper of a remote-controlled car.

This product is available in natural, white and black .

Processing

The material is supplied in airtight bags , ready for use. In the case that the virgin material has absorbed moisture, it must be dried to a final moisture content of less than 0,2% with a dehumidified air drying equipment at approx 80°C.

Recommended moulding conditions :

Barrel temperatures :	- feed zone	250 - 270°C
	- compression zone	260 - 280°C
	- front zone	270 - 290°C

Mould temperatures :	60 - 80°C
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For more detailed information , please refer to the technical sheet "Injection moulding".

Safety

Please refer to the Material Safety Data Sheet A1

TECHNYL® A 246M

Main properties

Values measured at 23 °C

The values of properties are for natural grade.

Properties	Standards	Unit	Values		
			EH 0 – 23 °C	EH 50 – 23 °C	
Physical	Water absorption, 24h in water at 23°C	ISO 62	%	1.05	-
	Density	ISO 1183-A	g/cm ³	1.08	-
	Moulding shrinkage longitudinal	RHODIA-EP	%	1.9	-
	Moulding shrinkage transverse	RHODIA-EP	%	1.9	-
Mechanical	Tensile Modulus	ISO 527	MPa	1900	600
	Yield stress	ISO 527	MPa	47	42
	Elongation at yield	ISO 527	%	20	210
	Tensile strain at break	ISO 527	%	65	210
	Stress at 50% elongation	ISO 527	MPa	40	30
	Tensile stress at break	ISO 527	MPa	44	35
	Flexural modulus	ISO 178	MPa	1800	700
	Flexural strength	ISO 178	MPa	70	27
	Charpy notched impact strength	ISO 179/1EA-1993	kJ/m ²	55	100
	Charpy notched impact strength ISO179/1A	ISO 179-1982	kJ/m ²	58	-
	Charpy notched impact strength at -30°C	ISO 179/1EA-1993	kJ/m ²	16	-
	Charpy impact strength	ISO 179/1EU-1993	kJ/m ²	NB	NB
	Izod notched impact strength	ISO 180	kJ/m ²	60	80
	Izod notched impact strength at -30°C	ISO 180	kJ/m ²	22	-
Thermal	Melt temperature	ISO 3146 - C	°C	263	-
	Temper. of dimensional stability 1,8 MPa	ISO 75-2	°C	65	-
	Coef. linear expansion longit. 23°C-85°C	ASTM E 831	E-5 / °C	7	-
	Flammability UL94 thickness 1,6 mm	ISO 1210/UL 94	-	HB	-
Electrical	Relative permittivity 1MHz	IEC 250	-	3.2	4
	Dissipation factor 1 MHz	IEC 250	-	0.02	0.06
	Volume resistivity	IEC 93	E14.Ohm.cm	10	0.1
	Surface resistivity	IEC 93	E14.Ohm	1	0.1
	Dielectric strength	IEC 243-1	kV/mm	30	38
	Comparative tracking index KC	IEC 112	Volt	575	600
	Comparative tracking index KB	IEC 112	Volt	450	-
Specific	Limit oxygen index	ISO 4589	%	24.5	-

Identification code

>PA66<

The information contained in this document is supplied in good faith. It is based on the extent of our knowledge of the products as listed, and on the tests and experiments carried out in our laboratories. It is to be used only as an indication and shall not be construed in any way as a formal commitment or warranty on our part. Compliance of our products with your conditions of application or use can only be determined pursuant to your own prior appropriate test. The listed values of properties are for natural grade, if not otherwise specified.



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